

- For continuous measurement of liquids in non-pressure tanks, vessels and pipes
- Intended for various liquids (water, oil, coolants, water solutions, etc.)*
- High long-term stability
- Accuracy 0,5% within the total range
- Measuring range up to 100 m (H₂O)
- Thread process connection
- Current or voltage output
- LED indicators



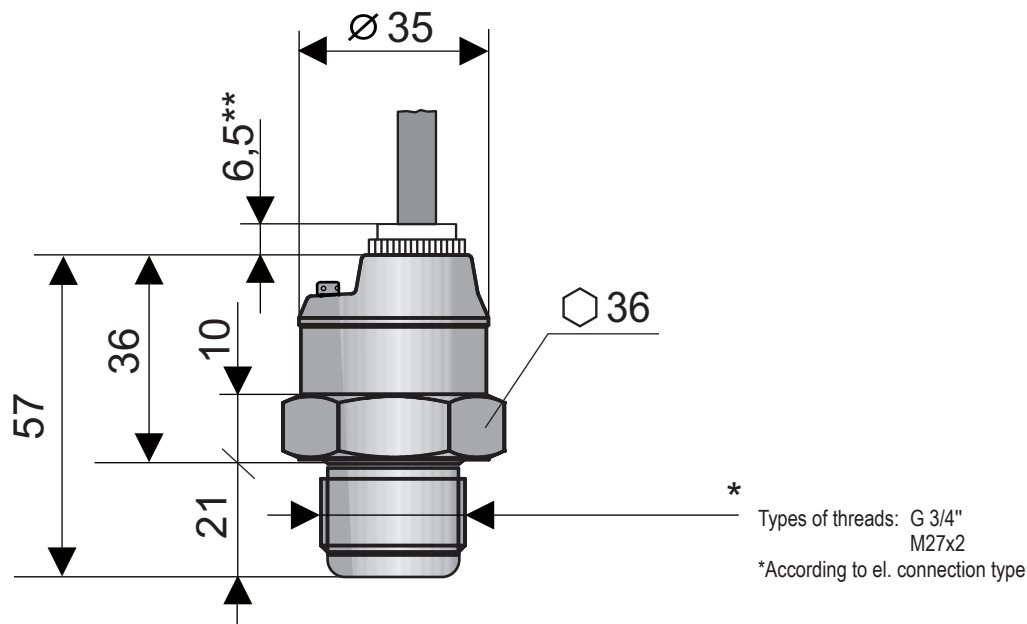
The hydrostatic level meter HLM-35 is a compact measuring device containing a ceramic strain gauge sensor and evaluation electronics in a stainless steel probe. The ceramic sensor or ceramic sensor with titanium is resistant against various liquids (water, oil, coolants, water solutions, etc.). The probe is produced in a configuration with a valve or a capillary, which serves to deliver equalising atmospheric pressure to the probe. The front side of the probe is open, which makes the level meter more resistant against adhesion of coarser soiling. The level meter does not include any elements that can be set. LED signal function.

VARIANTS OF SENSORS

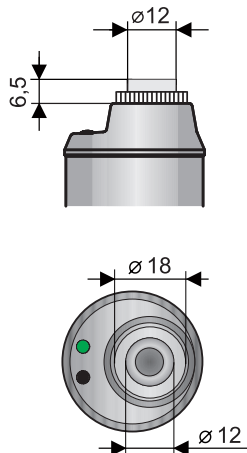
- **HLM-35N-CV** **measuring range 1 ... 100 m H₂O, arbitrary** standard measuring range (can be custom set in 10 cm increments). Current (4 ... 20 mA) or voltage (0 ... 10 V) output. **Sensor with a ceramic** converter membrane. **Pressure equalisation via a valve.**
- **HLM-35N-CK** **measuring range 1 ... 100 m H₂O, arbitrary** standard measuring range (can be custom set in 10 cm increments). Current (4 ... 20 mA) or voltage (0 ... 10 V) output. **Sensor with a ceramic** converter membrane. **Pressure equalisation via a capillary.**
- **HLM-35N-TV** **measuring range 1 ... 100 m H₂O, arbitrary** standard measuring range (can be custom set in 10 cm increments). Current (4 ... 20 mA) or voltage (0 ... 10 V) output. **Sensor with a titanium** converter membrane. **Pressure equalisation via a valve.**
- **HLM-35N-TK** **measuring range 1 ... 100 m H₂O, arbitrary** standard measuring range (can be custom set in 10 cm increments). Current (4 ... 20 mA) or voltage (0 ... 10 V) output. **Sensor with a titanium** converter membrane. **Pressure equalisation via a capillary.**

* If the level meter is used on a liquid other than water, it is necessary to make correction of output current (resp. voltage) according to the density of measured liquid.

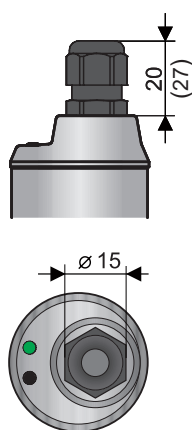
DIMENSIONAL DRAWING



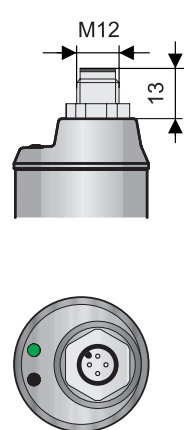
Variant "A" with short stainless steel terminal



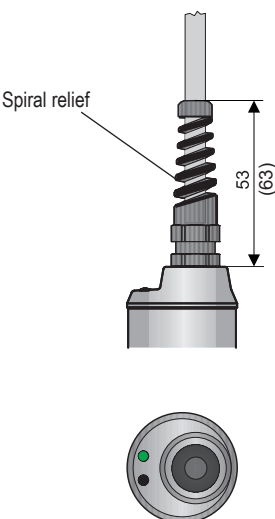
Variant "B" with plastic threaded terminal



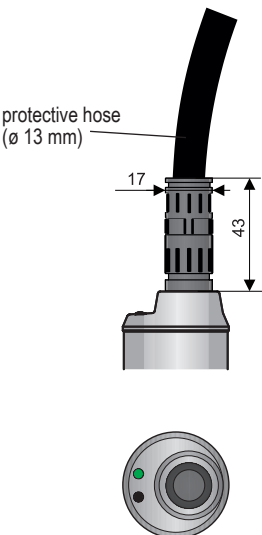
Variant "C" with connector M12



Variant "V" with plastic terminal with spiral relief – in case of increased mechanical strain on the cable.



Variant "H" with terminal for protected hoses – for use in outdoor environments or in areas with increased moisture.



Note. Values in brackets apply for version with the capillary (CK, TK)

| BASIC TECHNICAL DATA | | |
|---|---|--|
| Working environment (EN 60079-10-1) | | no explosive hazard area |
| Supply voltage | HLM-35 _ _ _ _ -I- _ _ _ _ | 12 ... 34 V DC |
| | HLM-35 _ _ _ _ -U- _ _ _ _ | 12 ... 34 V DC |
| Current output | HLM-35 _ _ _ _ -I- _ _ _ _ | 4 ... 20 mA |
| | HLM-35 _ _ _ _ -U- _ _ _ _ | 0 ... 10 V |
| Consumption (empty voltage output) | HLM-35 _ _ _ _ -U- _ _ _ _ | max. 8 mA |
| Permissible overload | | 1.5x of range |
| Basic accuracy (non-linearity, hysteresis, repeatability) | | 0.5% of range |
| Long-term stability | | 0.3% / year |
| Temperature error for zero and range between 0 ... +50°C | | max. 0.04% / K |
| Temperature compensation range | | 0 ... +50°C |
| Operating temperature range (temperature of the media) | | -20 ... +70°C |
| Max. load resistance for current output (at U = 24 V DC) | | R _{max} = 600 Ω |
| Min. load resistance for current output | | R _{min} = 1 kΩ |
| Protection class | type HLM-35 _ _ _ _ -C- _ _ _ _ | IP67 |
| | type HLM-35 _ _ _ _ -(A,B,V,H)- _ _ _ _ | IP68 |
| Cable | type HLM-35 _ _ V- _ -I- _ _ _ _ | PVC 2 x 0.75 mm ² |
| | type HLM-35 _ _ V- _ -U- _ _ _ _ | PVC 3 x 0.5 mm ² |
| | type HLM-35 _ _ K- _ -I- _ _ _ _ | PE 2 x 0.25 mm ² with capillary |
| | type HLM-35 _ _ K- _ -U- _ _ _ _ | PE 3 x 0.25 mm ² with capillary |
| Weight | sensor | 190 g |
| | cable (1 m) | 60 g |

| USED MATERIALS | | |
|--------------------|----------------------------|--|
| part of the sensor | type | standard material |
| Housing | all | stainless steel W.Nr. 1.4571 (AISI 316 Ti) |
| End of sensor | all | stainless steel W.Nr. 1.4301 (AISI 304) |
| Membrane | HLM-35 _ CV- _ _ _ _ | ceramic Al ₂ O ₃ 96% |
| | HLM-35 _ CK- _ _ _ _ | ceramic Al ₂ O ₃ 96% |
| | HLM-35 _ TV- _ _ _ _ | ceramic Al ₂ O ₃ 96% with tatanium layer |
| | HLM-35 _ TK- _ _ _ _ | ceramic Al ₂ O ₃ 96% with tatanium layer |
| Gasket O-rings | all | FPM |
| Cable terminal | HLM-35 _ _ _ _ -A- _ _ _ _ | stainless steel W.Nr. 1.4301 (AISI 304) |
| | HLM-35 _ _ _ _ -B- _ _ _ _ | plastic PA / NBR |
| | HLM-35 _ _ _ _ -V- _ _ _ _ | plastic PA / NBR |
| | HLM-35 _ _ _ _ -H- _ _ _ _ | plastic PA / NBR |
| Connector M12 | HLM-35 _ _ _ _ -C- _ _ _ _ | nickel-plated brass |

| PROCESS CONNECTION | | |
|--------------------|------------|---------|
| name | dimensions | marking |
| pipe thread | G 3/4" | G 3/4 |
| Metric thread | M27x2 | M27 |

RANGE OF APPLICATION

For continuous level measurement of clean, lightly soiled or turbid water in non-pressure vessels. Further for various liquids (oil, coolants, etc.). If the level meter is used on a liquid other than water, it is necessary to make correction of output current (resp. voltage) according to the density of measured liquid. We recommend consulting the suitability of the level meter for measuring other liquids, than H₂O with the manufacturer.

INSTALLATION INSTRUCTIONS

- Installation by screwing into the wall of the vessel of the measured area.
- When using the cable containing the equalising **capillary**, it is necessary to use a **non-hermetic** connection box for connection to connecting cables.
- For CK and TK type level meter, when winding up excess cable into rolls, a diameter of min. 30 cm must be maintained. We do **not recommend** shortening or otherwise mechanically adjusting the cable.
- In tanks, where swirling of the liquids occurs as a result of strong inflow or mixing, it is necessary to place the probe in a stilling pipe, behind a partition or at least as far away as possible from the source of the swirling.
- When using it for **liquids other than water**, it is necessary to make a **correction** to the output voltage respecting the density of the measured liquid, and if necessary consult the application with the manufacturer.

ELECTRICAL CONNECTION



Electrical connection can only be made in a voltage-free state!

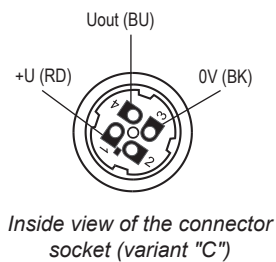
In the event that the level meter is fitted with a shielded cable, it is necessary to ground the cable on the side of the power source for the event of a possible lightning electrical discharge in the vicinity of the sensor.

In the event that the level meter is installed in an outdoor environment at a distance greater than 20 m from the outdoor switchboard, or from an enclosed building, it is necessary to supplement the electrical cable leading to the level meter with suitable overvoltage protection.

In case of strong ambient electromagnetic interference, paralleling of conductors with power distribution, or for distribution to distances over 30m, we recommend using a shielded cable and its grounding on the side of the power source.

Level meters HLM-35 with a type A, B, V or H cable terminal, are connected to the assessment units permanently by a connection cable, see pg. 2.

Level meters HLM-35 with connection method type C (see pg. 2) are connected to assessing units by means of a connector socket with a press-in cable, or by means of a detachable connector socket without a cable (see accessories), the connector is not part of the sensor. In this case the cable is connected to the inside pins of the socket according to the figure below.



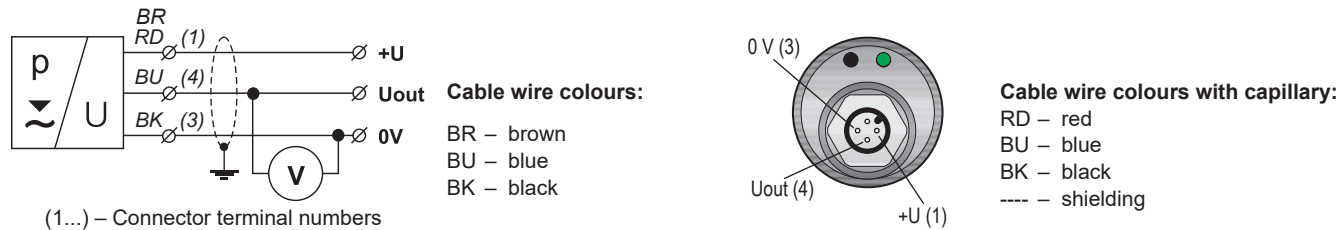
In case of use cable with capillary connect the positive pole (+U) of the power supply to the red wire RD, or connector pin no. 1, the negative pole (0 V) to the black wire BK, or connector pin no. 3, and the output voltage (Uout) to the blue wire BU, or connector pin no. 4. Connection diagrams are provided in the figures below.

In case of use cable without capillary connect the positive pole (+U) of the power supply to the red wire RD, or connector pin no. 1, the negative pole (0 V) to the black wire BK, or connector pin no. 3, and the output voltage (Uout) to the blue wire BU, or connector pin no. 4. Connection diagrams are provided in the figures below.

Level meter connection with current output



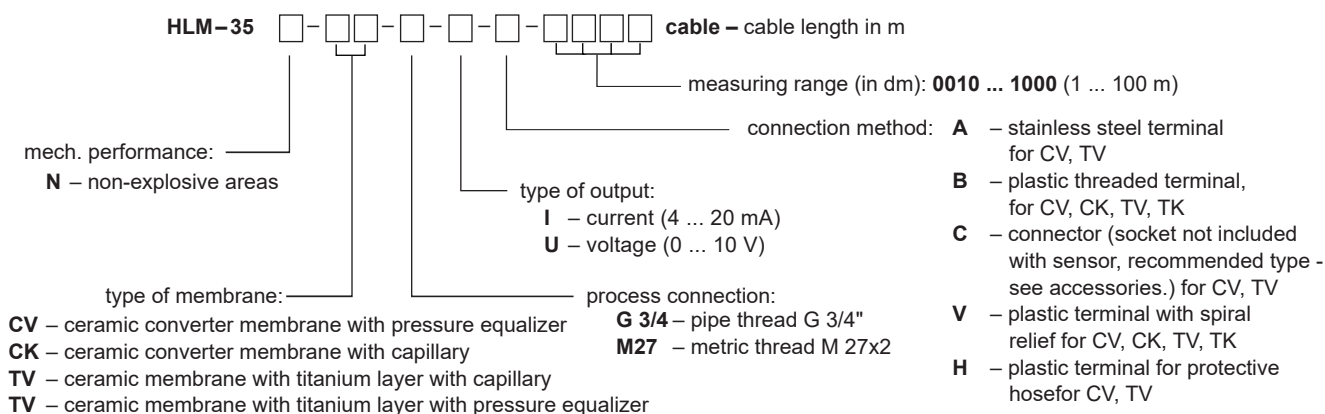
Level meter connection with voltage output



FUNCTION AND STATUS INDICATION

| | |
|-------|--|
| diode | Measuring function indication |
| green | flashing – level measurement functioning correctly dark – incorrect installation or malfunction |

ORDER CODE



CORRECT SPECIFICATION EXAMPLES

HLM-35N-CV-G3/4-I-A-0010 cable 3m

(N) non-explosive areas; (CV) ceramic converter membrane with pressure equalizer; (G 3/4) process connection with thread G3/4"; (I) current output 4...20 mA; (A) stainless steel terminal. **Range 1 m**, cable 3 m.

HLM-35N-TV-G3/4-I-C-0200

(N) non-explosive areas; (TV) membrane with titanium layer on converter and a pressure equaliser; (G 3/4) process connection with thread G3/4"; (I) current output 4...20 mA; (C) connector M12. **Range 20 m**.

HLM-35N-TK-M27-U-A-0500 cable 52m

(N) non-explosive areas; (TK) membrane with titanium layer on converter and a capillary; (M27) process connection with thread M27; (U) voltage output 0...10 V; (A) stainless steel terminal. **Range 50 m**, cable 52 m.

ACCESSORIES

optional – for a surcharge (see catalogue sheet of accessories)

- non-hermetic connection box NB-01
- cable (over the standard 2m length)
- connector socket (type ELWIKa or ELKA)
- standard steel or stainless steel welding flange
- protective hose (for type of cable terminal H)
- stainless steel fixing nut
- various types of seals (PTFE, Al, etc.)

SAFETY, PROTECTIONS AND COMPATIBILITY

Level meter HLM-35 is equipped with protection against voltage polarity reversal, protection against current overload and protection against short term overvoltage.

Protection against dangerous contact is provided by low safety voltage according to 33 2000-4-41.

Electromagnetic compatibility is provided by conformity with standards EN 55011/B, EN 61326-1, EN 61000-4-2 (8 kV), -4-3 (10 V/m), -4-4 (2 kV), -4-5 (1 kV) and -4-6 (10 V).

PACKAGING, SHIPPING AND STORAGE

The HLM-35 device is supplied packaged in a cardboard box that protects it against mechanical damage.

When handling and during transport, it is necessary to prevent impacts and falls.

The HLM-35 electrical device must be stored in dry enclosed areas with humidity up to 85%, free of aggressive vapours at temperatures between -25°C and 70°C, and must be protected against the effects of weather.

Version 07/2018

HLM-35-dat-5.3



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