# Data sheet deltwaveC-F

1- Channel, 2- Channel, Ex



Ultrasonic clamp-on flowmeter for liquids



#### Overview

#### Range of applications

- -40 to 150 °C
- Pipe Size DN10 DN6000
- Pipe Material: Most common materials (ultrasonic conductible) like steel, plastics (PE, PVC, PEEK....)
- Flow velocities: 0....+/-30 m/s
- Media: Liquids
- Accuracy: Up to 1%
- Certificates: CE / ATEX (in preparation)
- Heat quantity measurement
- Operation in hazardous areas (Ex)
- 5-point calibration (factory certificate)

#### **Typical Applications**

#### **Power Plants**

- Cooling water
- Boiler feed water
- Condensate and heat circuits

#### Water and waste water industry

- Influent, Effluent, Sludge
- Consumption and distribution measurements
- Chemical flows (small pipes, low flows)
- Leakage detection
- Treatment dosage control

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Picture 1 Mounted transducers with spacer bar at steel pipe.

#### **Facility Management**

- Pump Control
- Optimization of heating and air conditionig
- Optimization of energy efficiency

#### Chemical and petrochemical industry

- Basic materials as well as intermediate and final products
- Hydrocarbon liquids
- Measurement on high pressure systems

#### Food and Beverage

Consumption optimization

#### Pharmaceutical and semiconductor industry

Non-invasive measurement of ultra pure fluids

#### Introduction

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#### Measurement principle

deltawaveC-F uses the effect of acceleration and decelaration of acoustic signals travelling in a moving fluid. Two ultrasonic clamp on transducers are mounted (from outside) on a pipe, as shown in Pictures 2/3/4 and produces an acoustic path. The transducers sending and receiving acoustic signals, the transit times T1 and T2 are measured by an electronic flow transmitter. The signal from transducer A towards transducer B is accelerated by the flow (short T1) the return signal from transducer B to transducer A is decelerated by the flow (longer T2). The difference between T1 and T2 together with the path length L can be used to determine the average flow velocity v. This principle is known as the acoustic time-of-flight principle. The flow is calculated from the geometry data of the pipe and the flow velocity.

High level signal processing:

deltawaveC-F emits coded signal pattern into the pipe. The received signals will be compared with the sent signals and only signal pattern which correlate with the original sent pattern will be used for flow calculation (cross correlation based signal evaluation). The calculation of the flow is done with the integrated DSP (digital signal processor). Thus the calculation has high sampling rates. The DSP calculation of the time-of-flight is a pure digital transit time measurement it works very precise, is completely drift and maintenance free and there is no need for recurring calibrations.

#### **Features**

- Clear text based user interface with LED backlight QVGA display
- User interface control with 6 soft buttons
- Quick- Mount- System with space bar for ultrasonic transducers F10 and F21
- AFC compensation algorithm: compensates influences of changing media temperatures to the ultrasonic transducer distance
- Reynolds compensation: compensates influences of media viscosity on the ultrasonic measurement
- Ultrasonic transducers AND technology: reducing signal echoes and dispersion effects and having a positive effect on the signal to noise ratio.
- 2 channel version
- Applicable for ex hazardous areas (only deltawaveC-F (Ex) flow transmitter respectively (Ex) ultrasonic transducers)



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#### deltawaveC-F overview

#### deltawaveC-F 1-Channel flow transmitter

Flow measurement, thermal output and heat quantity measurement is applicable for one measurement point in combination with one pair ultrasonic transducers and one pair PT100.

#### deltawaveC-F 2-Channel flow transmitter

Flow measurement is applicable for one or two different measurement points with two pairs of ultrasonic transducers. deltawaveC-F 2 channel version supports different mathematical operations like CH1+CH2, CH1-CH2, (CH1+CH2)/2; due to the appliance of two pair ultrasonic- transducers mounted. Opposite mounting of 2 pairs of transducers on the same pipe the accuracy of measurement will be increasing, a redundancy operation is possible or disruptive influences depending small inlet path lengths will be compensated.

Thermal output and heat quantity measurement is only supported in operation mode (CH1+CH2)/2.

# deltawaveC-F (Ex) flow transmitter, 1 Channel, 2 Channel

The deltwaveC-F Ex flow transmitter could be applied up to Ex Zone 1. The technology of deltawaveC-F Ex flow transmitter is installed in a special Ex housing. The electronics are implemented in the pressure encapsulated area of the housing (Ex d). The cable terminal compartment is located in the area of the housing with extended security (Ex e). To read off the measurement thuresults from the display from deltawaveC-F Ex the housing is equipped with a gauge glass. For parameterization it is necessary to remove the gauge glass (screw cap).

#### The ultrasonic transducers

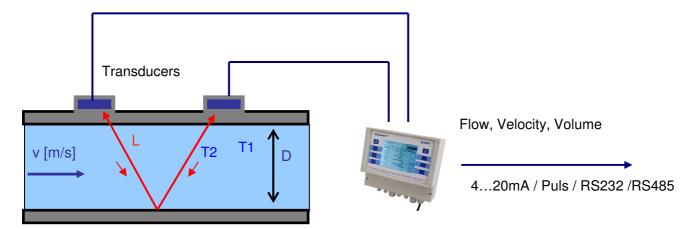
#### deltawaveC-F standard ultrasonic transducers

The standard ultrasonic transducers can be used together with each deltawaveC-F flow transmitter. The standard ultrasonic transmitters **are not** applicable for usage in ex hazardous areas.

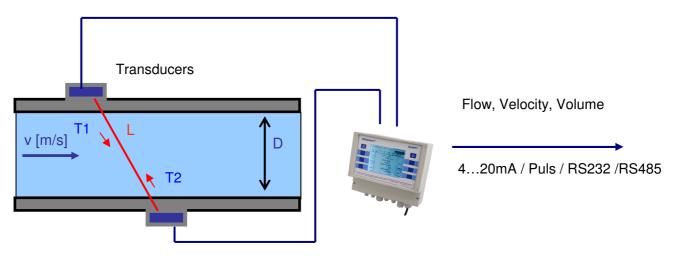
# deltawaveC-F (Ex) ultrasonic transducers

The deltawaveC-F ultrasonic transducers with Ex approval can be operate up to Ex Zone 1. If a standard deltawaveC-F flow transmitter without Ex approval (located outside the ex hazardous area - safe area) is used, than it is allowed to operate it together with ultrasonic transducers with Ex approval (located in an Ex hazardous area). deltawaveC-F Ex flow transmitter with ex approval could be operated together with ultrasonic transducers with ex approval up to Ex Zone 1.

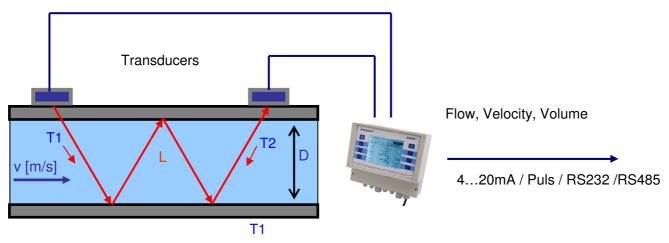




Picture 2 Mounting in V-Mode (standard installation applicable for most applications)



Picture 3: Mounting in Z-Mode (applicable for big pipe dimensions or high acoustic damping caused by pipe material and/or media)

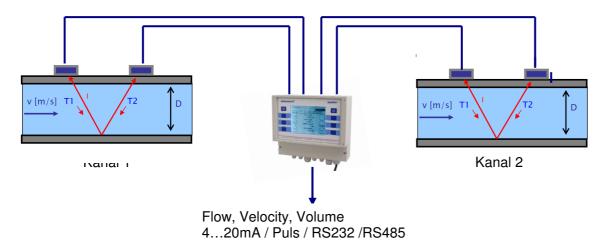


Picture 4: Mounting in W-Mode (preferred mounting method for pipe dimensions <DN32)

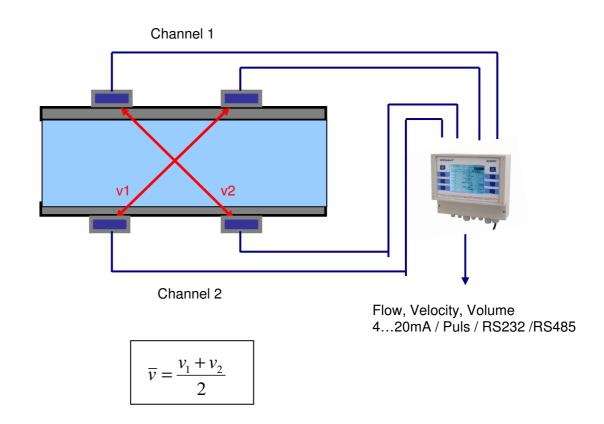


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# Measuring mode 2- channel system



Picture 5: Simultaneous measurement at 2 different measurement points with two pair ultrasonic transducers



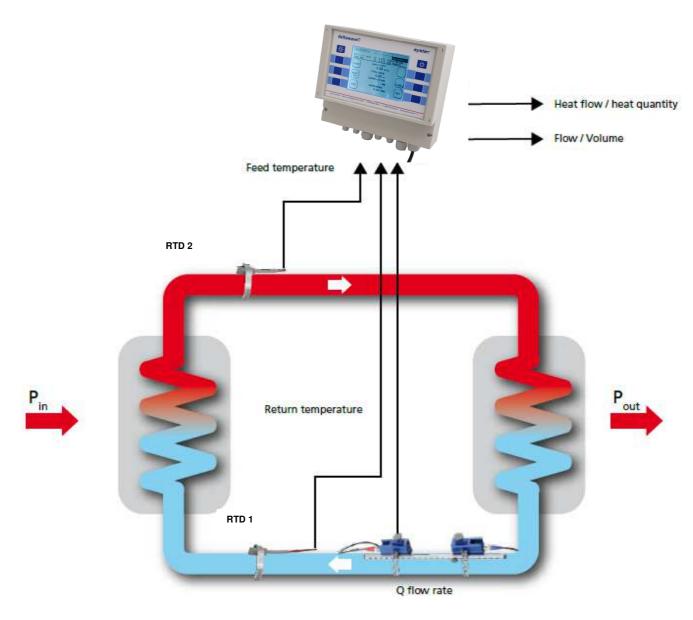
Picture 6: Simultaneous measurement with two pairs of ultrasonic transducers at one common metering point => accuracy will be increased, a redundancy operation is possible or disruptive influences depending small inlet path lengths will be compensated.



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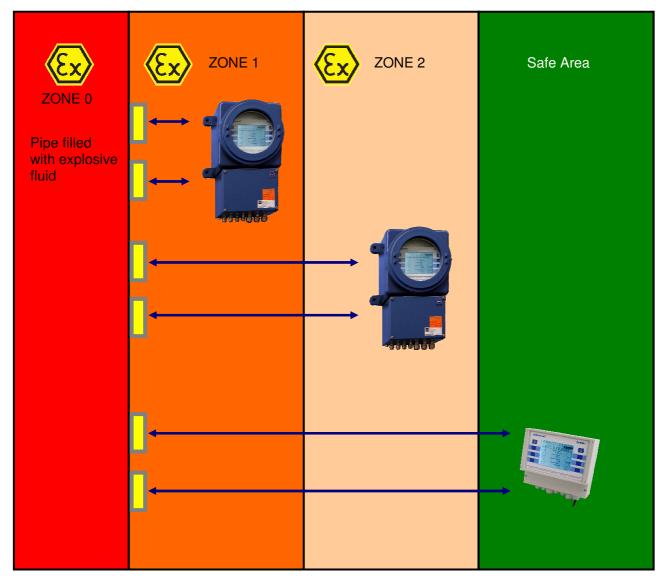
#### Measurement of heat quantity

deltawaveC-F is more than a flow meter. Together with external temperature sensors it can also measures the heat transfer of your media. Only two external PT100 have to be connected to deltawaveC-F for measuring feed / return temperatures (RTD 1 / RTD 2) within the heating circuit. The measured temperature difference and the measured flow Q can then be used to calculate the thermal output and the heat quantity. systec Controls offers comfortable clamp-On PT100 for these applications as an option.



Picture 7: Measurement of heat quantity - Measurement principle

# deltawaveC-F in Ex applications



Picture 8: Combination possibilities of ex components

# = Ex ultrasonic transducers

- Ultrasonic transducers with Ex approval could be operated until Ex Zone 1
- deltawaveC-F Ex flow transmitter in Ex Zone 1 and 2
- The deltawaveC-F standard flow transmitter without Ex approval only in safe areas
- All deltawaveC-F flow transmitters could be used in combination with ultrasonic- transducers with Ex approval



# **Electronic Flow transmitter – Specifications**

Measurement principle	Ultrasonic Time-of-flight	
Signal processing	DSP based, cross correlation	
Physical Quantities	Flow, velocity, Fluid velocity, Thermal Output, Heat Rate, Flow	
	direction, Accumulated Flow	
Counter	Volume, Heat Quantity	
Measurement range	-30+30 m/s	
Calibration function	PT100, flow	
Signal damping	0100 sec (adjustable)	
Diagnostic functions	In extracts: Sound velocity, Signal Amplitutde, SNR, Signal	
	Quality (SQ), Signal Scan @ Display	
Human interface	Intuitive via 6 Soft buttons	
Menu languages	D, UK, FR, RU, ES, CHN	
Flow transmitter units	Metric /UK /US	
Outputs	2x 420mA (active or passive, connection with ground poten-	
	tial)	
	1x Pulse (Connection with ground potential)	
	1x Relays (Potential free)	
	1x optional RS232oder RS485 (Master Slave)	
BUS Communication	MODBUS (RTU, ASCII) via optional RS485 interface	
	[Format: Request, Function 04)	
Data Logger	Optional Data Logger with 4GB capacity (available August	
	2015) - Not applicable together with MODBUS and serial	
	communication	
Inputs	2x US transducer, 2x PT100 (for measurement of heat quanti-	
	ty), Power Supply	
Power supply	90-230VAC or 18-36VDC	
Degree of protection	IP65	
Cable connections	Screw terminals	
Dimensions [L x W x D]	260x240x120mm	
Calibration	Optional ISO 9000 based factory calibration certificate (per or-	
	der)	

Table 1 Common specifications of flow transmitter deltawaveC-F

#### deltawaveC 1- channel and 2- channel

Housing	PVC, Wallmount
Operating temperature	-2060°C
Weight	1.3kg
Power consumption	ca. 10W (1 channel) /ca. 13W (2 channel)
Dimensions [L x W x D]	260 x 240 x 120mm

Table 2 Specifications for deltawaveC-F 1-Channel and 2-Channel standard flow transmitter



#### **Additional deltawave 2-Channel**

Measuring modes	CH1, CH2, CH1+CH2, CH1-CH2, (CH1+CH2)/2
Inputs	4x US transducer, 2x PT100 (for measurement of heat quanti-
	ty), Power supply
Outputs (additional)	2 x Pulse
Weight	1.5kg

Table 3 Additional specifications for deltawaveC-F 2-Channel standard flow transmitter

# deltawaveC-F (Ex) flow transmitter, 1- channel, 2- channel

Housing	Combi Housing: - Ex d housing (pressure encapsulated) for electronics with gauge glass. Material: Aluminium, glass - Ex e (extended security) for cable terminal compartment. Material: stainless steel 1.4404
Betriebstemperatur	-2050°C
Ex approval ATEX, IECEx	🔂 II 2 G Ex de IIC T6
	Ex de IIC T6 Gb
Type examination certificate ATEX, IECEx	PTB 06 ATEX 1077
	IECEx PTB 07.0029
Operation Temperature	-20°C+50°C
Weight	app. 22kg
Dimensions [BxHxT]	285 x 500 x 230 (Länge des Gehäuses ohne Kabelverschrau-
	bungen)

Table 4 Specifications flow deltawaveC-F Ex flow transmitter

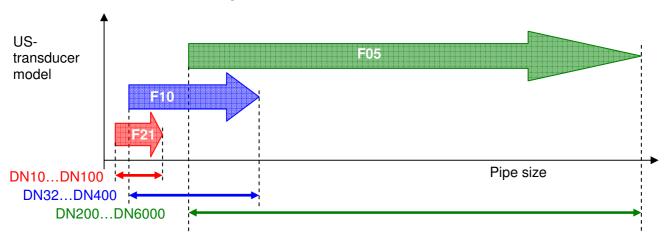
### Measurement accuracy for each measurement channel

Accuracy	
Pipe Size / Velocities	Accuracies
10-25mm	
02 m/s	+/- 0.05 m/s
230 m/s	2.5 % v. Messwert
25 – 50 mm	
02 m/s	+/- 0.03 m/s
230 m/s	1.5 % v. Messwert
50 – 300 mm	
02 m/s	+/- 0.02 m/s
230 m/s	1 % v. Messwert
300 – 6000 mm	
02 m/s	+/- 0.02 m/s
230 m/s	1 % v. Messwert

Table 5 Measurement accuracy. Table covers all deltawaveC-F models.



# Ultrasonic transducers - specifications



Туре	Pipe Sizes	Media Temperature	Cable length	Material	Acoustic
				Housing	Coupling
F21	DN10DN100	-40150°C	5m	PEEK /	Gel /
2 MHz				Aluminium	Foil (opt.)
F10	DN32DN400		5m	PEEK /	Gel /
1 MHz		-40150°C		Aluminium	Foil (opt.)
F05	DN200DN6000	-40150°C	5m	PEEK /	Gel /
500 kHz				Aluminium	Foil (opt.)

Table 6: Specifications of ultrasonic transducers

# Additional specifications for ultrasonic transducers with (Ex) approval

Ex approval ATEX, IECEx	
EG- type examination certificate	EPS 13 ATEX 1 557 X
ATEX, IECEx	IECEx XXX XX.XXXX X (certificate number depends on
	Charge)
	(€ 2004
Ambient temperature	-40 °C ≤ Ta ≤ +80 °C (fluid temperature max. 150°C)
Degree of protection	IP68

Table 7: Specifications of ultrasonic transducers with ex approval



Picture 9: 1 MHz-ultrasonic transducers with spacer bar on water pipe, DN125

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#### **Further information**

www.systec-controls.de

#### Any questions? We are happy to support you!

At <u>www.systec-controls.de</u> (Infos&Contact) you can search for your contact person or your systec representative or you can send an inquiry directly to systec Controls

Of course also our sales team in the systec headquarter in Puchheim, Germany would be happy to support you.

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